



Dart Aerospace Ltd.
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RBT18034
Job Sheet 170417



000126

Part No: RBT18034

Job Qty: 1 ea

Part Name: Control Rod Protectors



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 1/26/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBT18034 Rev 3 IPP Rev A 17.12.12 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		1/25/18	0.00	0.00	Start Up Small Fab-2		MLC
110	Small Fab	1 pcs		1/26/18	0.00	1.00	Small Fab-3		DMS
120	QC	1 pcs		1/26/18	0.00	0.00	QC5		38
130	Packaging	1 pcs		1/26/18	0.00	0.00	Packaging3-1	GA	AC 18/01/28
140	QC21-SA	1 Ea		1/26/18	0.00	0.00	QC21		12 APR 24 2018

Part Op 110 - Assemble as per DWG. -Cut lanyards to _____ -Ink stamp T/N on each -9 flag
Descriptions: 130 - Bag and tag (part number and revision level)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CL-2-C	Lanyard Wire	2 ft (2 ea)	90-Start up Operation	
CL-2-F	Ferrule	8 Ea (8 ea)	90-Start up Operation	
NAS1756-12	Remove Before Flight	4 Ea (4 ea)	90-Start up Operation	
RBT18034-1	Hose	4 Ea (4 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	CL-2-C	2	521	8
Allocated Container Detail				
Qty	Serial No		Location	Init
8	S035897		ga	
CL-2-F		8	100	32
Allocated Container Detail				
Qty	Serial No		Location	Init
32	S035898		wa002	
NAS1756-12		4	182	0
RBT18034-1		4	4	0

5035897

Part Specifications

DART
AEROSPACE
S035963



Control Rod Protectors

PART NO:
Original Serial #: RBT18034
Revision: S035963
Operation:
Change No:

Start up Operation

01/26/18
Job No: 170417

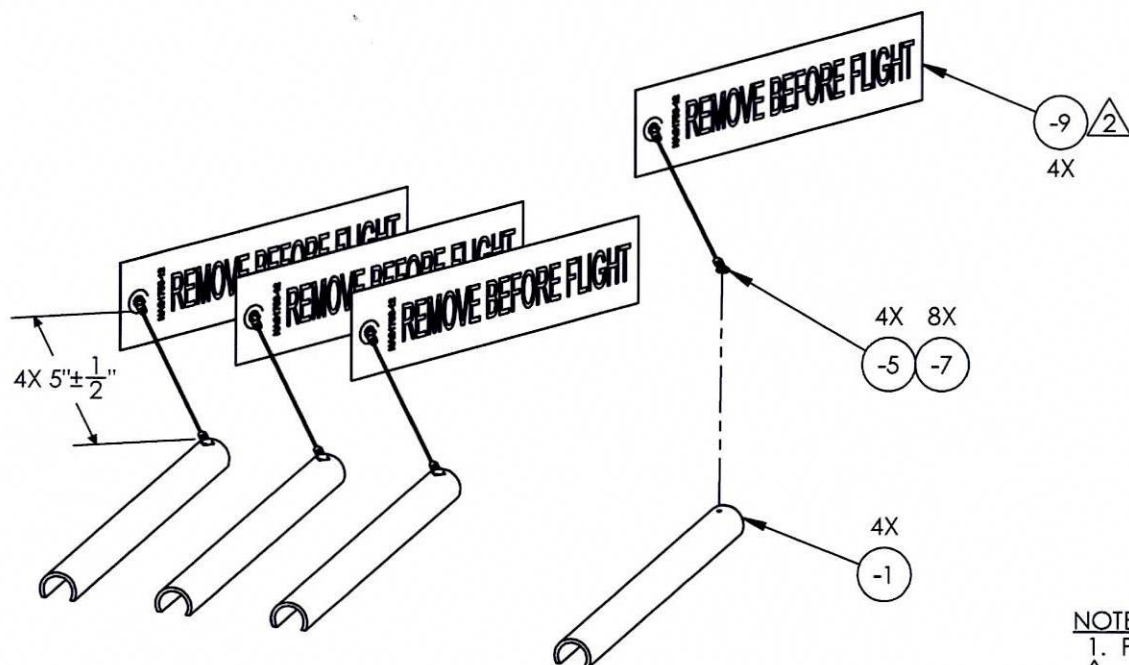
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Specifications could not be found.

Plex 1/26/18 1:16 PM Dart.lajeunesse.marie

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	8/30/2016	DPD	JAG
2	16-0279	-1 CH'D DIM WAS .38 IS .6. ADDED NOTE Δ -3 DELETED.	1/12/2017	RJC	JAG
3	17-0162	ADDED INK STAMP T/N ON EACH -9 FLAG NOTE. -1 CH'D DIM WAS .6 IS .3-7.	6/23/2017	DPD	JAG



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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 170417 MCL
18-01-16

NOTES:

1. PART OF KIT RBT18561
- Δ INK STAMP T/N ON EACH -9 FLAG.

DART AEROSPACE	
TITLE MAIN ROTOR PITCH LINK PROTECTORS	
DWG NO. RBT18034	REV 3
MAT'L TREAT FINISH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
SPEC	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: MACKOVJAK	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: DUERFELDT	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	BELL 407
APPROVED: GILBERT	
SCALE 1:6	DATE 8/22/2016 SHEET 1 OF 2

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	4	HOSE	PVC	KUR BW100 (PACIFIC RUBBER) MODIFIED	2
		B/O	-5	4	LANYARD	COATED STEEL	Ø1/16" X 5" (CARR LANE #CL-2-C)	1
		B/O	-7	8	FERRULE	COPPER	Ø1/16" (CARR LANE # CL-2-F)	1
		B/O	-9	4	REMOVE BEFORE FLIGHT	NYLON	NAS 1756-12	1

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					